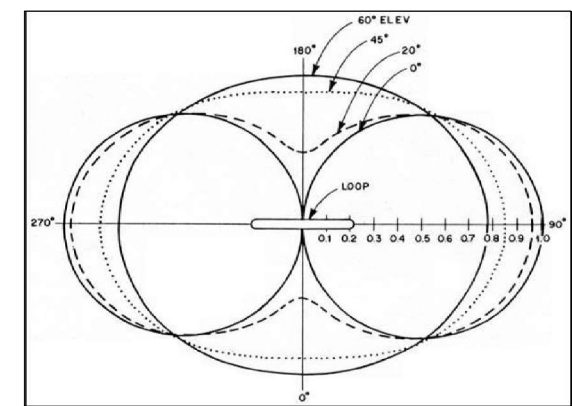
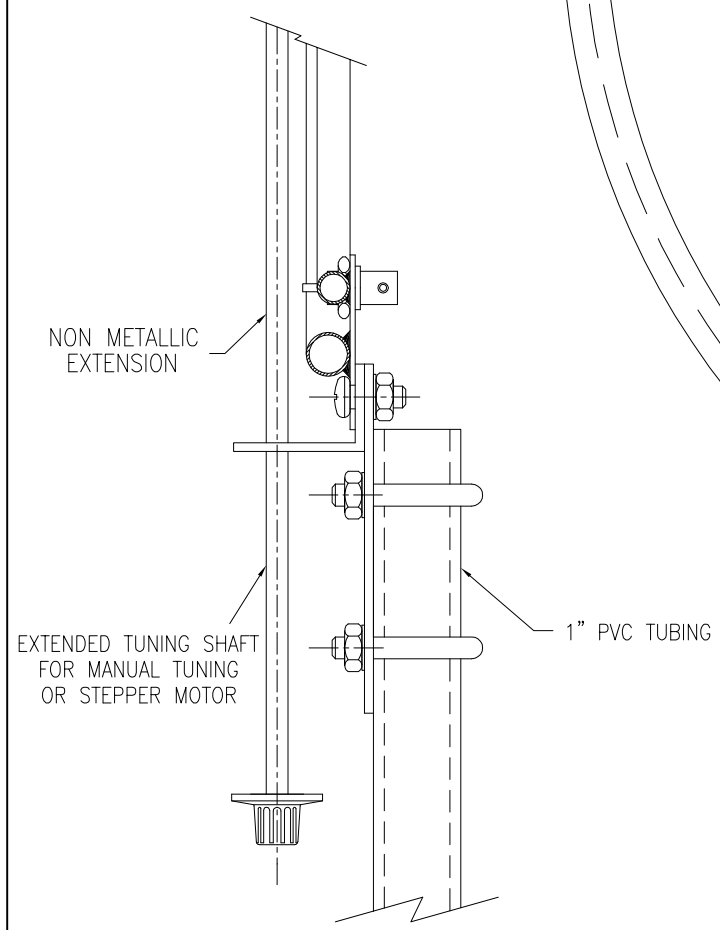
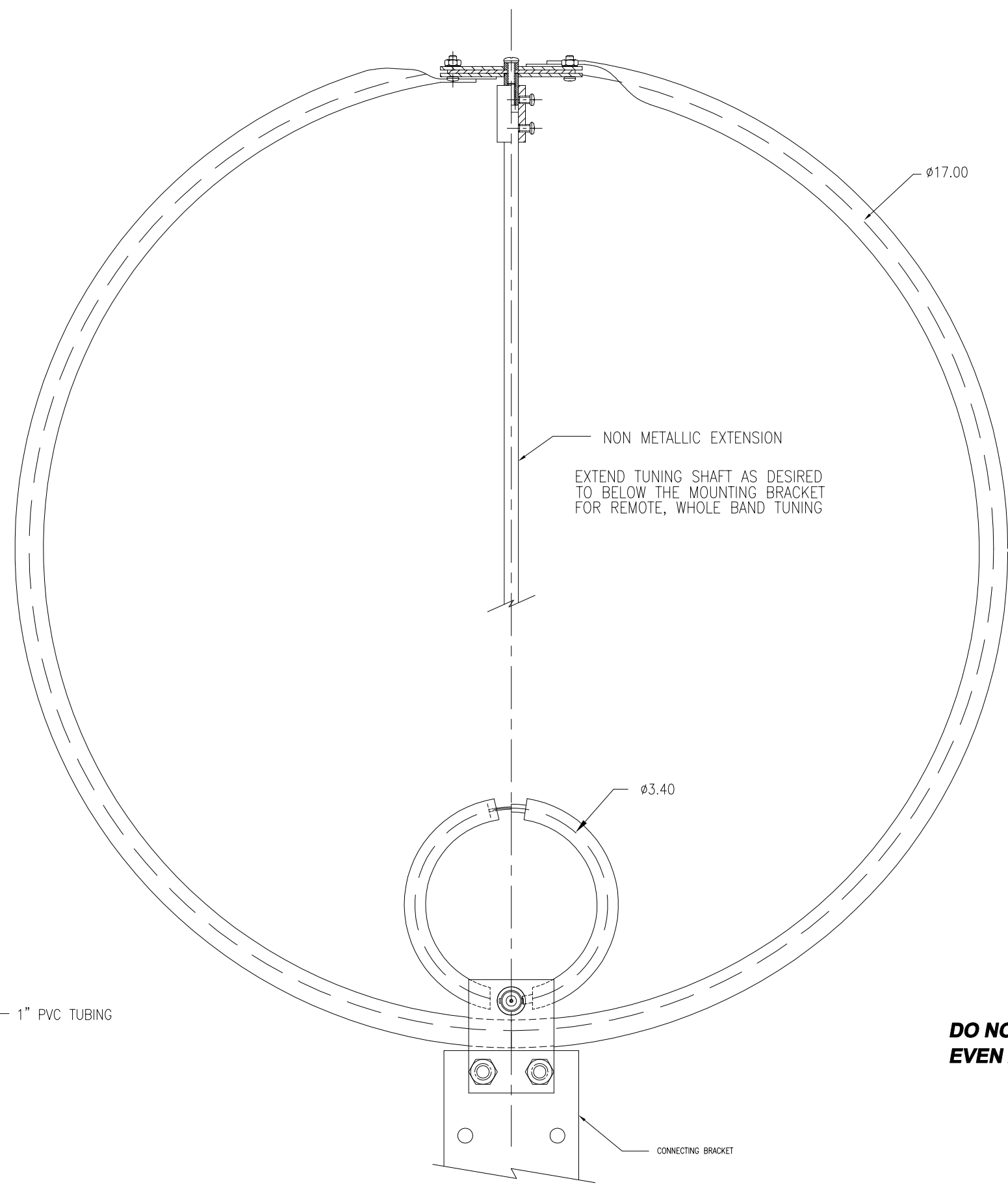
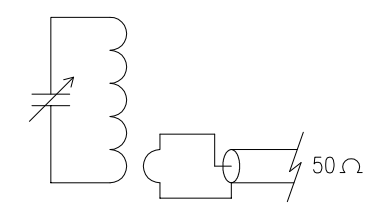


REVISIONS		
REV	DESCRIPTION	DATE



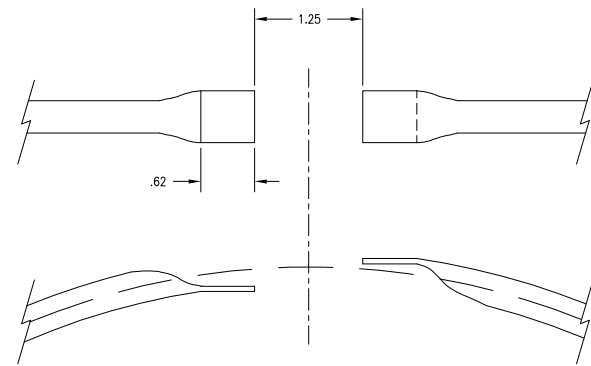
SMALL LOOP RADIATION PATTERN



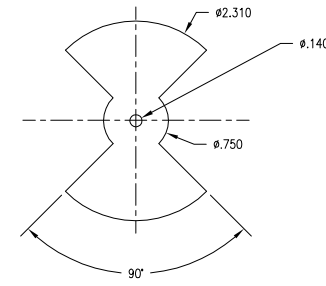
EQUIVALENT SCHEMATIC

**DO NOT TOUCH THE LOOP AT ANYTIME DURING TRANSMITTING. EVEN AT 10 WATTS, VOLTAGES APPROACHING 1KV ARE PRESENT.**

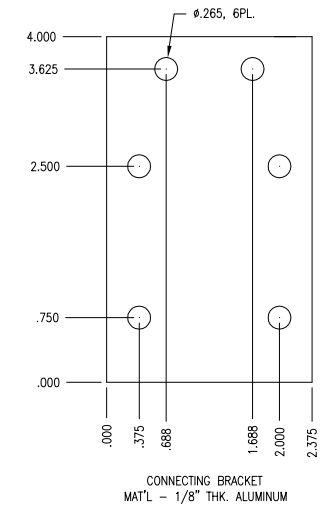
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		WWW.QRPBUILDER.COM	
FRACTIONS ± 1/32	DECIMALS .XX ± .015	TITLE 6M MAGNETIC LOOP - VERTICAL CAPACITOR	
ANGLES ± 1°	.XXX ± .005	DRAWN WA4MNT	SCALE
SURFACE FINISH √		DATE 8/09/22	
BREAK EDGES .005-.020 RADIUS OR CHAMFER		SHEET 3 OF 4	REF.
		DWG.# 6M MAG LOOP	



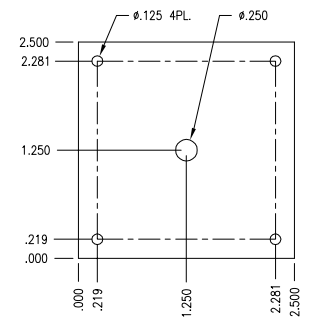
FORM FROM #1/2" SOFT COPPER TUBING TO THE 17" CENTER DIAMETER, WITH THE 1.25" GAP, AND FLATTEN THE TUBE ENDS AS SHOWN



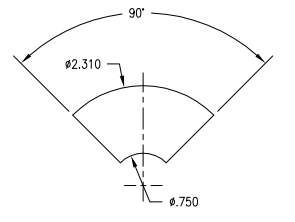
ROTOR  
MAT'L - 1/16" THK. COPPER, BRASS, OR ALUMINUM  
DEBURR EDGES TO PREVENT STATOR DAMAGE



CONNECTING BRACKET  
MAT'L - 1/8" THK. ALUMINUM

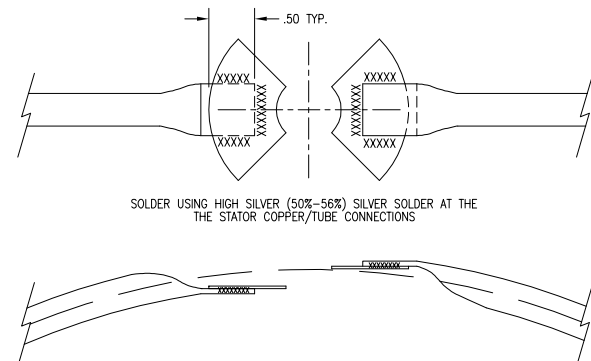


INSULATOR  
MAT'L - 1/16" THK. FR4  
2 REQUIRED

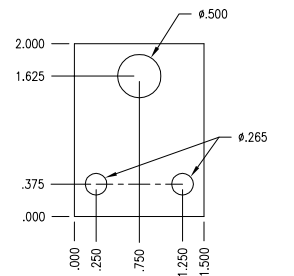


STATOR  
MAT'L - 1/32" THK. SHEET COPPER OR BRASS  
2 REQUIRED

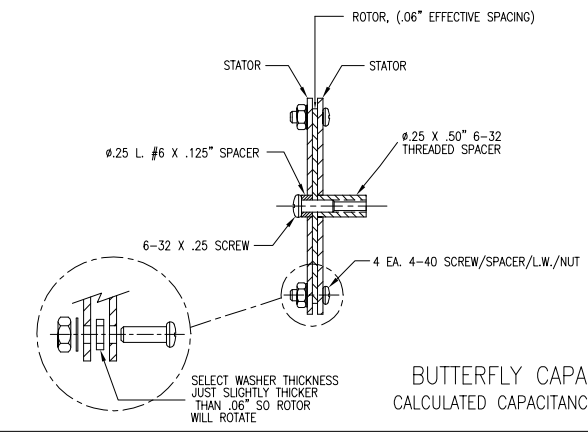
REV	DESCRIPTION	DATE



SOLDER USING HIGH SILVER (50%-56%) SILVER SOLDER AT THE THE STATOR COPPER/TUBE CONNECTIONS



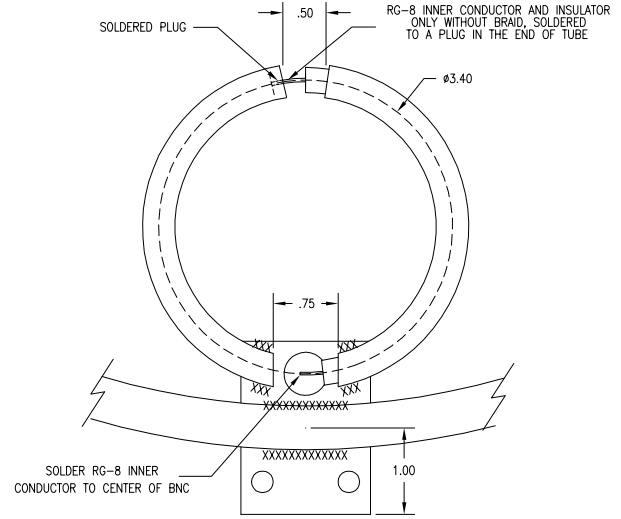
MOUNTING BRACKET  
MAT'L - 1/16" THK. COPPER OR BRASS



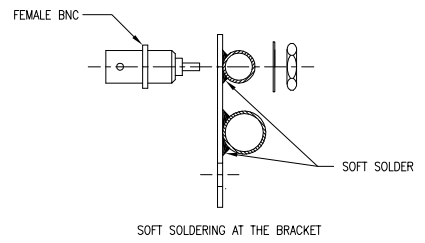
BUTTERFLY CAPACITOR  
CALCULATED CAPACITANCE 5-30pF

<https://www.daycounter.com/Calculators/Plate-Capacitor-Calculator.phtml>

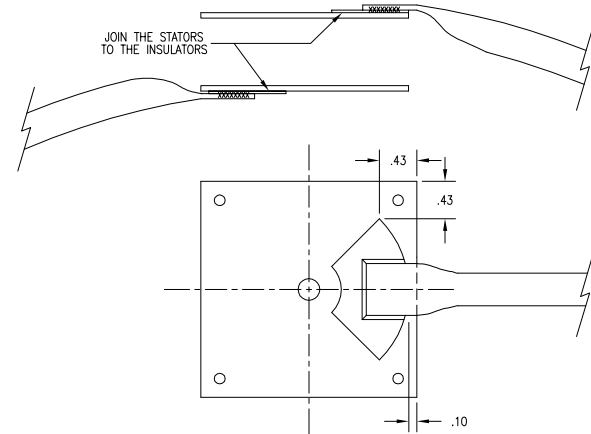
1.88 IN<sup>2</sup> COPPER W/FR4/.06" SPACING K=4.2  
AIR BREAKDOWN GAP = .26" (19.8kV)



FORM THE INPUT LOOP FROM 3/8" SOFT COPPER TUBING, CUT AS SHOWN  
FARADAY INPUT LOOP DETAILS



SOFT SOLDERING AT THE BRACKET



ROUGHEN OR SANDBLAST THE INSIDE SURFACE OF THE STATOR AND OUTSIDE OF THE INSULATOR FOR ADHESIVE. USE A THIN LAYER OF CYANOACRYLIC ADHESIVE TO JOIN THE STATOR AND INSULATOR ON EACH SIDE AS SHOWN

NOTES:

THIS 6M MAGNETIC LOOP IS DESIGNED AS A TRANSMITTING/RECEIVING ANTENNA. MEANING THE SOLDERED CONNECTIONS AT THE HIGH CURRENT PORTION OF THE LOOP ARE JOINED WITH HIGH SILVER (55%) SOLDER. THIS MUST BE MAINTAINED FOR EFFICIENT TRANSMITTING. SOFT SOLDER OR MECHANICAL JOINTS AT THESE POINTS WILL RESULT IN VERY HIGH LOSSES AND POOR POWER TRANSFER.

THE TUNING CAPACITOR IS A BUTTERFLY DESIGN, MEANING THERE ARE NO WIPERS BETWEEN THE CAPACITOR AND THE HIGH CURRENT PORTION OF THE LOOP THAT WILL DEGRADE PERFORMANCE.

SOFT SOLDER CAN BE USED TO JOIN THE INPUT LOOP/OUTPUT LOOP AT THE MOUNTING BRACKET POINTS, AS THEY ARE AT THE NULL POINT OF THE ANTENNA DESIGN.

USE 50%-55% SILVER SOLDER FOR SOLDERING THE OUTPUT LOOP TO STATOR COPPER CONNECTIONS.

MAPP GAS WITH A STANDARD HAND HELD TORCH HEAD CAN BE USED FOR THE SILVER SOLDERING.

FOR ALL WEATHER/OUTDOOR USE, COVER THE CAPACITOR. THE MINIMUM CAPACITOR PLATE SPACING IS GOOD FOR 120 WATTS.

FEEL FREE TO MODIFY THE DESIGN FOR SIMPLIFICATION OR TO USE MATERIALS ON HAND, BUT MAINTAINING THE ABOVE SILVER SOLDERING REQUIREMENTS FOR TRANSMITTING.

**DO NOT TOUCH THE LOOP AT ANYTIME DURING TRANSMITTING. EVEN AT 10 WATTS, VOLTAGES APPROACHING 1KV ARE PRESENT.**

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
FRACTIONS DECIMALS ANGLES  
± 1/32 .XX ± .015 ± 1°  
.XXX ± .005  
SURFACE FINISH ✓  
BREAK EDGES .005-.020 RADIUS OR CHAMFER

WWW.QRPBUILDER.COM			
TITLE 6M MAGNETIC LOOP - VERTICAL CAPACITOR			
DRAWN	WA4MNT	SCALE	DATE 8/09/22
SHEET	4 OF 4	REF.	DWG.# 6M MAG LOOP

A great practical paper on Small Magnetic Loops can be found here:

<https://www.nonstopsystems.com/radio/pdf-ant/article-antenna-mag-loop-2.pdf>

or

<http://www.ahars.com.au/uploads/1/3/9/8/13982788/article-antenna-mag-loop-2.pdf>

Links used in design:

<https://www.daycounter.com/Calculators/Plate-Capacitor-Calculator.phtml>

[https://qrpbuilder.com/wp-content/uploads/2022/07/aa5tb\\_loop\\_v1.22a-MKR-mods.zip](https://qrpbuilder.com/wp-content/uploads/2022/07/aa5tb_loop_v1.22a-MKR-mods.zip)